



CORPORATE HEAD OFFICE: #104, 20529 - 62nd Avenue, Langley, BC, CANADA V3A 8R4
U.S.A. HEAD OFFICE: 6202 Brookdale Drive, League City, TX 77573 U.S.A.

Tel: (604) 514-9711 • Fax: (604) 514-9722
Tel: (713) 248-3951 • Fax: (281) 332-6948

SP-7888[®] - 100% SOLIDS EPOXY

CURING TABLE

SUBSTRATE TEMPERATURE		DRY HARD TIME 0.50 mm (20 mils) DFT As per ASTM D-1640	
°C	°F	Spray Grade	Brush Grade
50	122	2 hrs. 15 min.	2 hrs. 45 min.
40	104	3 hrs.	3 hrs. 30 min.
30	86	6 hrs.	6 hrs. 30 min.
20	68	12 hrs.	13 hrs.
10	50	24 hrs.	27 hrs.

Substrate: ½" Thick Steel Panels

Material Temperature: Spray Grade: Base 60°C (140°F); Hardener: 40°C (104°F)
Brush Grade: Base 25°C (77°F); Hardener: 25°C (77°F)

Note #1: Specialty Polymer Coatings, Inc. does not recommend post-curing or force-curing SP-7888[®] - 100% Solids Epoxy at temperatures above 50°C (122°F).

Note #2: The information above is to serve as a guide only. The test results were compiled under laboratory-controlled conditions. Field results may vary due to variable conditions such as radiant heat loss and the cooling effects of wind.

Date: October 13, 2006