

### SP 8889 Recoat Interval.

<b>Substrate temperature*</b>	<b>Recoat time.**</b>
130 C	30 seconds
120 C	1 minute
110 C	2 minutes
100 C	3 minutes
90 C	4 minutes
80C	5 minutes
70 C	6 minutes
60 C	8 minutes
50 C	20minutes
40 C	45 minutes
30 C	1 hour 30 minutes
20 C	2 hours 30 minutes
10 C	5 hours

\* Coating cured at the same temperature as substrate.

\*\* Indicate maximum time for recoat.

Recommend that from temperature between 130 C to 70 C it is best to recoat when initial coat is still tacky, wet on wet technique to prevent inter-coat delamination.