



Specialty Polymer Coatings, Inc.

CORPORATE HEAD OFFICE: #104, 20529 - 62nd Avenue, Langley, BC, CANADA V3A 8R4

Tel: (604) 514-9711 • Fax: (604) 514-9722

U.S.A. HEAD OFFICE: 6202 Brookdale Drive, League City, TX 77573 U.S.A.

Tel: (281) 332-6948 • Fax: (281) 332-6948

U.S.A. SALES OFFICE: P.O. Box 640202, Kenner Branch, New Orleans, LA 70064 U.S.A.

Tel: (504) 469-0661 • Fax: (504) 469-0661

### **SP-8889 SPRAY GRADE CURING TABLE**

<b>SUBSTRATE TEMPERATURE</b>		<b>DRY HARD TIME (25-30 mils DFT) As per ASTM D-1640</b>
<b>°C</b>	<b>°F</b>	
90	194	4.0 min.
80	176	7 min.
70	158	12 min.
60	140	18 min.
50	122	40 min.
40	104	1 hr. 30 min.
30	86	3 hrs. 15 min.
20	68	7.0 hrs.

Substrate: ½" Thick Steel Panel

Material Temperature: Base 25°C (77°F); Hardener: 25°C (77°F)

Note: The information above is to serve as a guide only. The test results were compiled under laboratory-controlled conditions. Field results may vary due to variable conditions such as radiant heat loss and the cooling effects of wind.

Date: June 23, 2005